

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Material Name

Silicon Carbide

Substance name: Silicon carbide

CAS Number: 409-21-2

EC Number: 206-991-8

Registration status

REACH compliance status of the substance is currently under investigation

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Semiconductor, Industrial and Optical Applications

Uses advised against

None known.

1.3 Details of the supplier of the safety data sheet

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1.4 Emergency telephone number

+1-703-527-3887 (24 hours) - CHEMTREC – International

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

None needed according to classification criteria.

2.2 Label elements

Labeling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard symbols

None needed according to classification criteria.



Signal word

None needed according to classification criteria

Hazard statements

None needed according to classification criteria.

Precautionary statements

Prevention

None needed according to classification criteria.

Response

None needed according to classification criteria.

Storage

None needed according to classification criteria.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards

None known.

SECTION 3: Composition / information on ingredients

3.1 SUBSTANCES

| CAS EC No Registration No | Component Name Synonyms | 1272/2008 (CLP) | Percent |
|---------------------------------|----------------------------|-----------------|---------|
| 409-21-2 206-991-8 | Silicon carbide | | 100 |

SECTION 4: First aid measures

4.1 Description of first aid measures

Inhalation

If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.

Skin

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eyes

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion

If swallowed, get medical attention.

4.2 Most Important Symptoms/Effects

Acute

No information on significant adverse effects.

Delayed

No information on significant adverse effects.

4.3 Indication of Immediate Medical Attention and Special Treatment

Treat symptomatically and supportively.

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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing agents appropriate for surrounding fire.

Unsuitable Extinguishing Media

None known.

5.2 Special hazards arising from the substance or mixture

Negligible fire hazard.

Combustion

Oxides of carbon, oxides of silicon

5.3 Advice for firefighters

Negligible fire hazard.

Fire Fighting Measures

Move container from fire area if it can be done without risk. Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products.

Protective Equipment and Precautions for Firefighters

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Wear personal protective clothing and equipment. Minimize dust generation and accumulation. Keep unnecessary people away, isolate hazard area and deny entry. Provide adequate ventilation. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Non-sparking tools should be used when working with dust. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

6.2 Environmental precautions

Avoid release to the environment.

6.3 Methods and Materials for Containment and Cleaning Up

Keep unnecessary people away, isolate hazard area and deny entry. If sweeping of a contaminated area is necessary, use a dust suppressant agent. Collect spill using a vacuum cleaner with a HEPA filter or wet and scoop up dry spills. Avoid sweeping spilled dry material. Eliminate ignition sources including sources of electrical, static or frictional sparks. Keep out of water supplies and sewers. Prevent entry into waterways, sewers, basements, or confined areas. Avoid accumulation of airborne dusts. Small spills: Move containers away from spill to a safe area. Vacuum or sweep up material and place in a designated, labeled waste container. Large spills: If emergency personnel are unavailable vacuum or carefully scoop up spilled materials and place in an appropriate container for disposal. Avoid creating dusty conditions and prevent wind dispersal.

6.4 Reference to other sections

Safe handling: see section 7. Personal protection equipment (PPE): see section 8. Disposal: see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

7.2 Conditions for safe storage, including any incompatibilities

None needed according to classification criteria.

Store and handle in accordance with all current regulations and standards. Store in a well-ventilated area. Keep container tightly closed. Store in a cool, dry place. Keep separated from incompatible substances.

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Incompatible Materials

oxidizing materials

7.3 Specific end use(s)

Semiconductor, Industrial and Optical Applications

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Component Exposure Limits

| Silicon carbide | 409-21-2 |
|--------------------|---|
| ACGIH: | $10~mg/m3~TWA$ nonfibrous, inhalable particulate matter, particulate matter containing no asbestos and $<\!1\%$ crystalline silica ; $3~mg/m3~TWA$ nonfibrous, respirable particulate matter, particulate matter containing no asbestos and $<\!1\%$ crystalline silica ; $0.1~fiber/cm3~TWA$ (as determined by the membrane filter method at $400\text{-}450X$ magnification (4-mm objective), using phase-contrast illumination) respirable fibers, including whiskers, length $>\!5~\mu m$, aspect ratio $>\!=\!3:1$ |
| Austria | 5 mg/m3 TWA [TMW] (fiber free) respirable fraction |
| | 10 mg/m3 STEL [KZGW] (fiber free) respirable fraction 2 X 60 min |
| Belgium | 10 mg/m3 TWA; 0.1 fiber/cm3 TWA fibers including whiskers, alveolar fraction |
| Bulgaria | 5 mg/m3 TWA dust, inhalable fraction |
| Croatia | 10 mg/m3 TWA [GVI] total dust, inhalable particles ; 4 mg/m3 TWA [GVI] respirable dust |
| Estonia | 10 mg/m3 TWA (fibreless); 5 mg/m3 TWA respirable dust |
| Finland | 0.1 fiber/cm3 TWA |
| France | 10 mg/m3 TWA [VME] |
| Germany (TRGS) | 1.25 mg/m3 TWA AGW (fiber-free) respirable fraction exposure factor 2 ; 10 mg/m3 TWA AGW (fiber-free) inhalable fraction exposure factor 2 |
| Greece | 10 mg/m3 TWA inhalable fraction ; 5 mg/m3 TWA respirable fraction |
| Ireland | 3 mg/m3 TWA respirable dust ; 0.1 f/cc TWA fibrous ; 10 mg/m3 TWA total inhalable dust |
| | 30 mg/m3 STEL (calculated) respirable dust ; 9 mg/m3 STEL (calculated); 0.3 f/cc STEL (calculated) fibrous |
| Italy: | 10 mg/m3 TWA nonfibrous, inhalable fraction, particulate matter containing no Asbestos and <1% Crystalline silica; 3 mg/m3 TWA nonfibrous, respirable fraction, particulate matter containing no Asbestos and <1% Crystalline silica; 0.1 fiber/cm3 TWA fiber >5 µm in length, aspect ratio >=3:1, as determined by the membrane filter method at 400-450X magnification [4-mm objective], using phase-contrast illumination |



| Latvia | 6 mg/m3 TWA |
|--------------------|--|
| Poland | 10 mg/m3 TWA [NDS] (the concentration of the respirable Crystalline silica fraction is determined simultaneously) inhalable fraction |
| Portugal | $10~mg/m3~TWA~[VLE-MP~]$ nonfibrous, inhalable fraction, particulate matter containing no Asbestos and <1% Crystalline silica ; 3 mg/m3 TWA [VLE-MP~] nonfibrous, respirable fraction, particulate matter containing no Asbestos and <1% Crystalline silica ; 0.1 fiber/cm3 TWA [VLE-MP~] respirable fibers, including whiskers, length >5 μm , aspect ratio >=3:1, as determined by the membrane filter method using phase-contrast illumination |
| Romania | 10 mg/m3 TWA dust, inhalable fraction |
| Slovak Republic | 1.5 mg/m3 TWA respirable fraction ; 4 mg/m3 TWA inhalable fraction |
| Spain | 10 mg/m3 TWA [VLA-ED] (no fibers) inhalable fraction ; 3 mg/m3 TWA [VLA-ED] (no fibers) respirable fraction |
| Sweden | 0.2 fiber/cm3 TLV (fibres which have a length-width relationship greater than 3:1; a diameter less than 3 μ m and a length greater than 5 μ m; the limit value assumes that fibre calculation is carried out with a phase contrast microscope; when exposed to fibrous dust the limit value of inorganic dust also applies) respirable fiber |
| Switzerland | 3 mg/m3 TWA [MAK] (non fibrous); 10 mg/m3 TWA [MAK] (non fibrous) |
| United Kingdom | 10 mg/m3 TWA (not whiskers) total inhalable ; 4 mg/m3 TWA (not whiskers) respirable |
| | 30 mg/m3 STEL (calculated ;not whiskers) total inhalable ; 12 mg/m3 STEL (calculated ;not whiskers) respirable |

Component Biological Exposure Limits

None of this product's components are on the list.

Derived No Effect Levels (DNELs)

No DNELs available.

Predicted No Effect Concentrations (PNECs)

No PNECs available.

8.2 Exposure Controls

Engineering controls

Provide local exhaust or process enclosure ventilation system. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Ensure compliance with applicable exposure limits.

Eye/face protection

Wear safety glasses. (EN 166). Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

Skin Protection

Wear appropriate chemical resistant clothing. (EN 340).

Respiratory Protection

Consult with a health and safety professional for specific respirators appropriate for your use. Follow the respiratory regulations found in European Standard EN 149.

Glove Recommendations

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Wear appropriate chemical resistant gloves. (EN 374).

Environmental exposure controls

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| Appearance | green to gray crystals | Physical State | solid |
|-----------------------------|---------------------------|--|----------------------|
| Odor | odorless | Color | green to gray |
| Odor Threshold | Not available | pH | Not available |
| Melting Point | Not available | Boiling Point | 3648.9 °C (6600 °F) |
| Boiling Point Range | Not available | Freezing point | Not available |
| Evaporation Rate | Not available | Flammability (solid, gas) | Not flammable |
| Autoignition Temperature | Not available | Flash Point | (Not flammable) |
| Lower Explosive Limit | Not available | Decomposition temperature | 2220 °C (4028 °F) |
| Upper Explosive Limit | Not available | Vapor Pressure | Not available |
| Vapor Density (air=1) | Not available | Specific Gravity (water=1) | Not available |
| Water Solubility | (Insoluble) | Partition coefficient: n-octanol/water | Not available |
| Viscosity | Not available | Kinematic viscosity | Not available |
| Solubility (Other) | Not available | Density | 2 - 3.2 g/cc |
| Physical Form | crystals | Sublimation | 3650 °C (6602 °F) |
| Molecular Formula | Si-C | Molecular Weight | 40.1 |
| Oxidising properties | Not available | Explosive properties | Not available. |

9.2 Other information

No additional information available.

Solvent Solubility

Insoluble

acids, alcohols

SECTION 10: Stability and reactivity

10.1 Reactivity

No reactivity hazard is expected.

10.2 Chemical stability



Stable at normal temperatures and pressure.

10.3 Possibility of hazardous reactions

Will not polymerize.

10.4 Conditions to avoid

Avoid accumulation of airborne dusts. Avoid contact with incompatible materials.

10.5 Incompatible materials

Avoid oxidizing materials

10.6 Hazardous decomposition products

Thermal decomposition products

Oxides of carbon, oxides of silicon

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and no selected endpoints have been identified.

Product Toxicity Data

Acute Toxicity Estimate

No data available.

Irritation/Corrosivity Data

No data available.

Respiratory Sensitization

No data available.

Dermal Sensitization

No data available.

Germ Cell Mutagenicity

No data available.

Tumorigenic Data

No data available.

Component Carcinogenicity

None of this product's components are listed by IARC or DFG.

Toxicity for reproduction

No data available.

Specific Target Organ Toxicity - Single Exposure

No data available.

Specific Target Organ Toxicity - Repeated Exposure

No data available.

Aspiration hazard

No data available.

SECTION 12: Ecological information

12.1 Toxicity

Component Analysis - Aquatic Toxicity

No LOLI ecotoxicity data are available for this product's components.

12.2 Persistence and degradability

No data available.

12.3 Bioaccumulative potential

No data available.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

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No components of this material are listed.

No data available.

12.6 Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste.

Waste codes/waste designations according to LoW. EWC-code: 16 02 16

Since emptied containers retain material residue, follow safe handling/label warnings even after container is emptied.

Release to the environment or sewage system is prohibited.

Dispose of contents/container in accordance with local/regional/national/international regulations.

SECTION 14: Transport information

| | | ADR | RID | ICAO | IATA | ADN | IMDG |
|------|---|---------------|---------------|---------------|---------------|---------------|---------------|
| 14.1 | UN Number | Not regulated |
| 14.2 | UN Proper Shipping Name | | | | | | |
| 14.3 | Transport Hazard Class(es) | | | | | | |
| 14.4 | Packing Group | | | | | | |
| 14.5 | Environmental Hazards | | | | | | |
| 14.6 | Special Precautions For User | | | | | | |
| 14.7 | Transport in Bulk According to Annex II of MARPOL and the IBC Code | | | | | | |
| 14.8 | Further information | | | | | | |

International Bulk Chemical Code

This material does not contain any chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture REACH Candidate List of Substances of Very High Concern (SVHC) for Authorization (Article 59(1)) - Reg. (EU) No. 1907/2006

No components of this material are listed.

EU - REACH (1907/2006) - Annex XVII Restrictions of Certain Dangerous Substances, Mixtures and Articles

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No components of this material are listed.

EU - Substances Depleting the Ozone layer (1005/2009)

No components of this material are listed.

EU - Persistent Organic Pollutants (850/2004)

No components of this material are listed.

EU - Export and Import Restrictions (689/2008) - Chemicals and Articles Subject to Export Ban

No components of this material are listed.

EU - Seveso III Directive (2012/18/EU) - Qualifying Quantities of Dangerous Substances

No components of this material are listed.

EU - Plant Protection Products (1107/2009/EC)

No components of this material are listed.

EU - Biocides (528/2012/EU)

No components of this material are listed.

EU – Water Framework Directive (2000/60/EC)

No components of this material are listed.

EU - Limitation of Emissions of Volatile Organic Compounds Due to the Use of Organic Solvents in Certain

Activities and Installations (1999/13/EC)

No components of this material are listed.

EU - Detergent Regulation (648/2004/EC)

No components of this material are listed.

Germany Regulations

Germany Water Classification - Product

non-hazardous to water (nwg)

Germany Water Classification - Component

Silicon carbide (409-21-2)

Reg. no 8277, non-hazardous to water (free of fibres)

Denmark Regulations

No components of this material are listed.

Component Analysis - Inventory

Silicon carbide (409-21-2)

| US | CA | AU | CN | EU | JP - ENCS | JP - ISHL | KR KECI - Annex 1 | KR KECI - Annex 2 |
|-----|-----|-----|-----|-----|-----------|-----------|-------------------|-------------------|
| Yes | DSL | Yes | Yes | EIN | Yes | Yes | Yes | No |

| KR - REACH CCA | MX | NZ | PH | TH-TECI | TW, CN | VN (Draft) |
|----------------|-----|-----|-----|---------|--------|------------|
| No | Yes | Yes | Yes | Yes | Yes | Yes |

15.2 Chemical Safety Assessment

No chemical safety assessment has been carried out for the substance/mixture.

SECTION 16: Other information

16.1 Indication of changes

5/8/2021 - Update to Section(s) 1, 8, 15.

Preparation Date

14/04/2016

Revision date

5/8/2021

16.2 Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA -



California/Massachusetts/Minnesota/New Jersey/Pennsylvania*; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of Federal Regulations (US); CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC - European Commission; EEC -European Economic Community; EIN - European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU - European Union; F -Fahrenheit; F - Background (for Venezuela Biological Exposure Indices); IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG -International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID -International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL), KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; KR REACH CCA - Korea Registration and Evaluation of Chemical Substances Chemical Control Act; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of LIstsTM - ChemADVISOR's Regulatory Database; MAK -Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX - Mexico; Ne-Non-specific; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; Nq - Non-quantitative; NSL - Non-Domestic Substance List (Canada); NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL- Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; Sc -Semi-quantitative; STEL - Short-term Exposure Limit; TCCA - Korea Toxic Chemicals Control Act; TDG -Transportation of Dangerous Goods; TH-TECI - Thailand - FDA Existing Chemicals Inventory (TECI); TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW - Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); VN (Draft) - Vietnam (Draft); WHMIS - Workplace Hazardous Materials Information System (Canada)

16.3 Key literature references and sources for data

Available upon request.

16.4 Methods Used for Classification of Mixture According to Regulation (EC) No 1272/2008

Available upon request.

16.5 Relevant H- and EUH-phrases (Number and full text) and Notes

None needed according to classification criteria

16.6 Training advice

Read the Safety Data Sheet before handling product.

16.7 Further Information

Disclaimer:

The information in this (Material) Safety Data Sheet ("(M)SDS") is believed to be current and accurate as of the time of shipment of the product by Entegris. Entegris makes no warranties, express or implied, with respect to such information, including, without limitation, the implied warranties of merchantability and fitness for a particular purpose. Entegris assumes no liability for any loss or injury which may result from the use of the information contained in this (M)SDS. The chemical, physical and toxicological properties of the Entegris product described in this (M)SDS have not been thoroughly investigated. Users are responsible for exercising due care in using the Entegris product, and for conducting their own investigation to determine whether the product is fit for their particular purpose and suitable for their method of use or application. It is the user's responsibility to ensure that its activities comply with all applicable laws and regulations. Entegris is a registered trademark of Entegris Inc. or an affiliated company. © 2015 Entegris Inc. or affiliated company. All rights reserved.

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